

FIG. 1

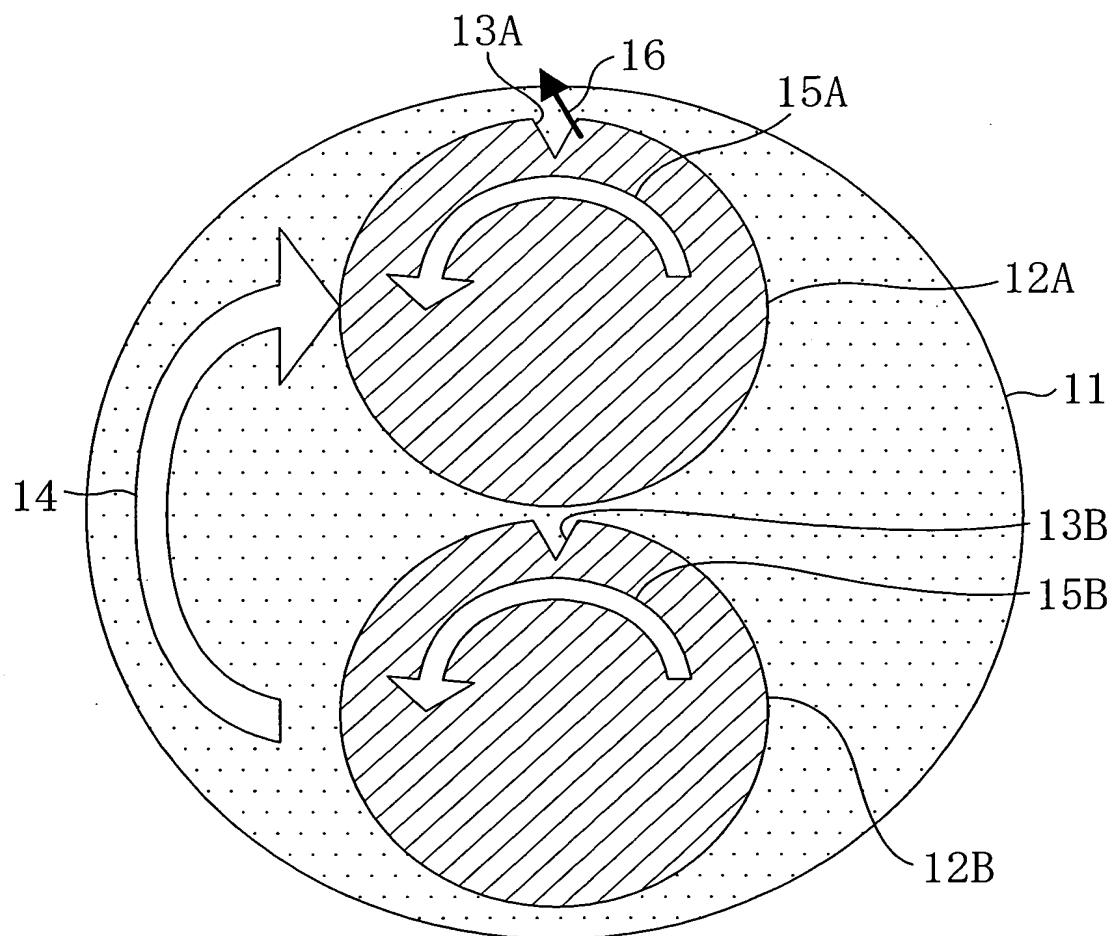


FIG. 2

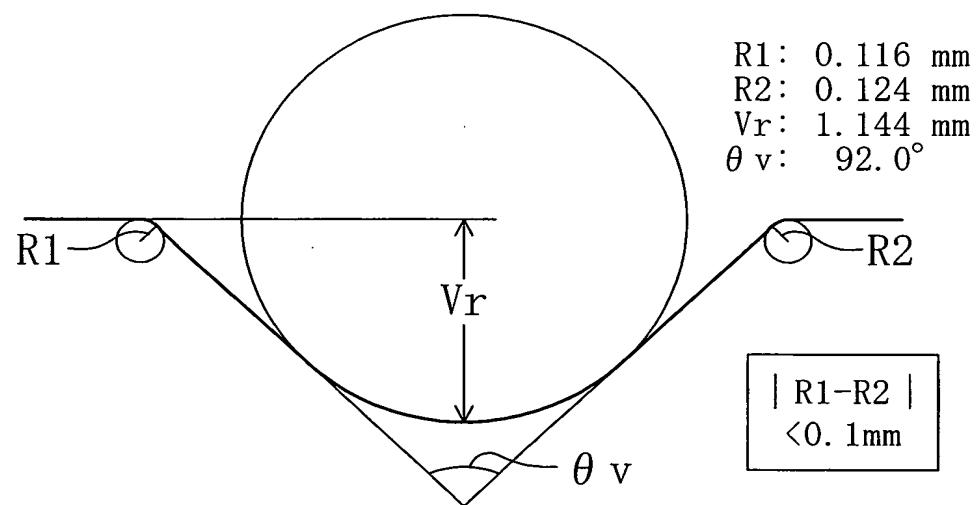


FIG. 3

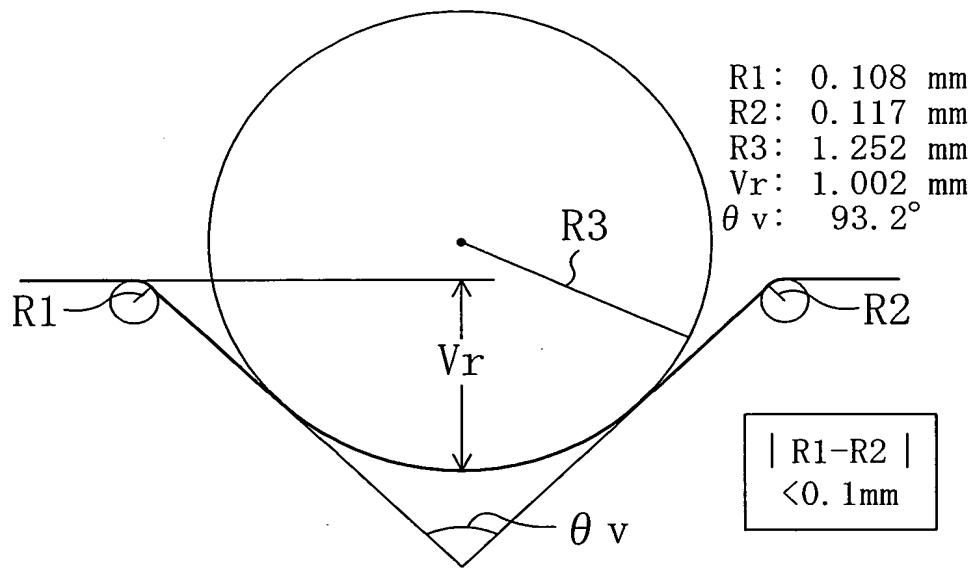


FIG. 4

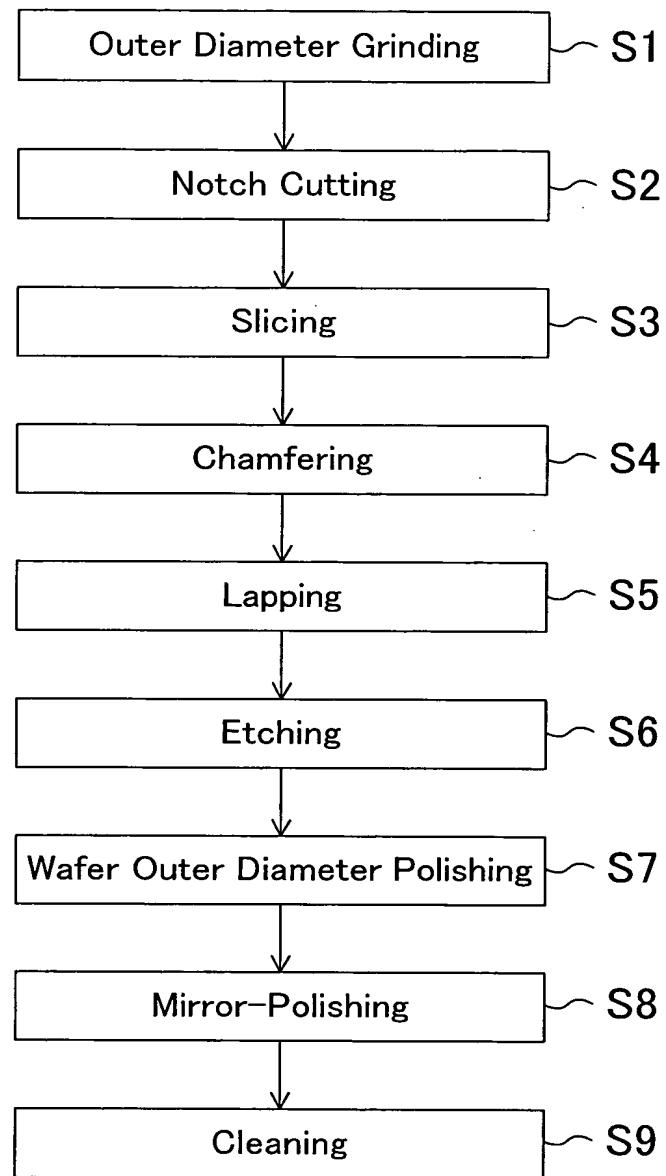
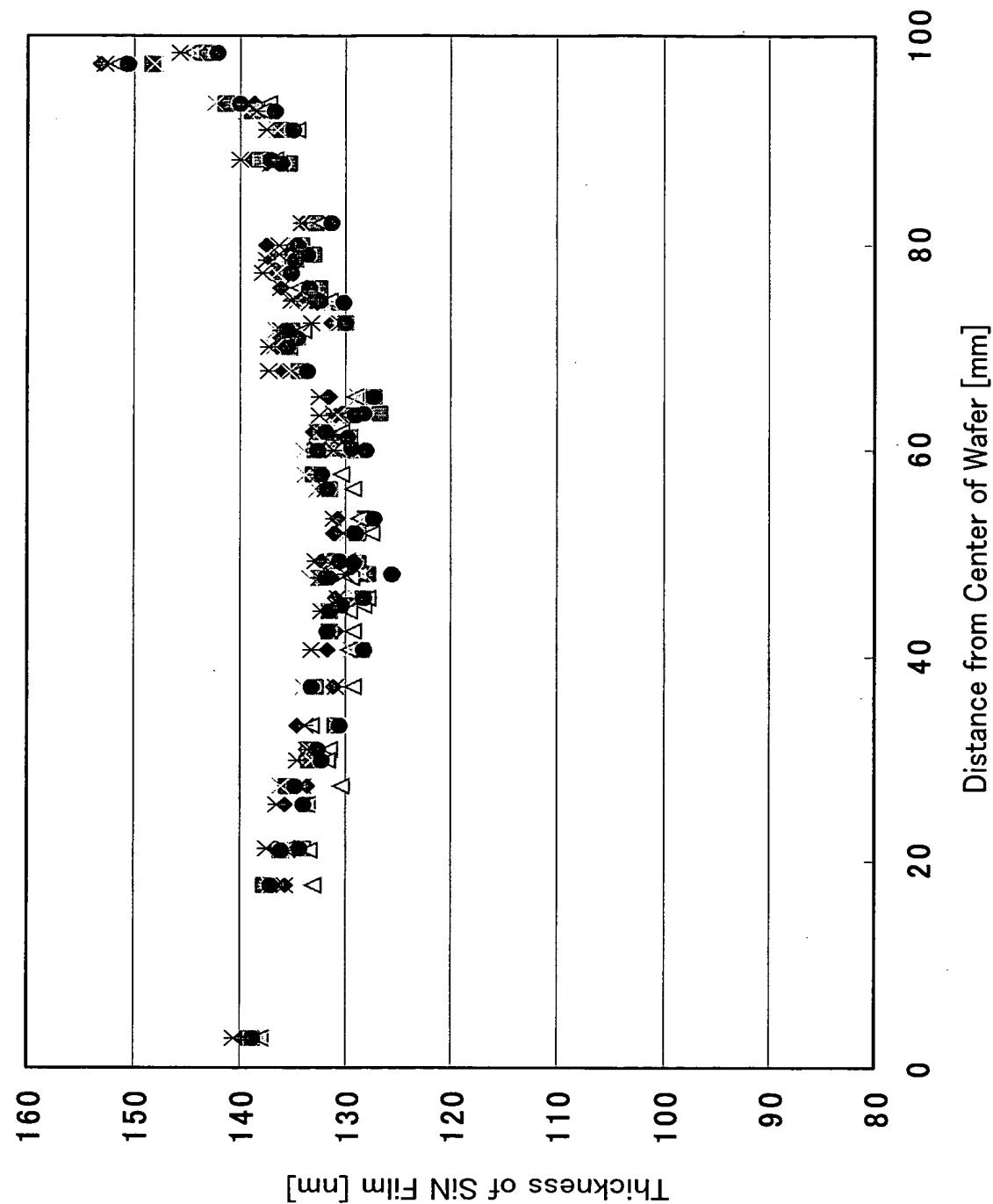
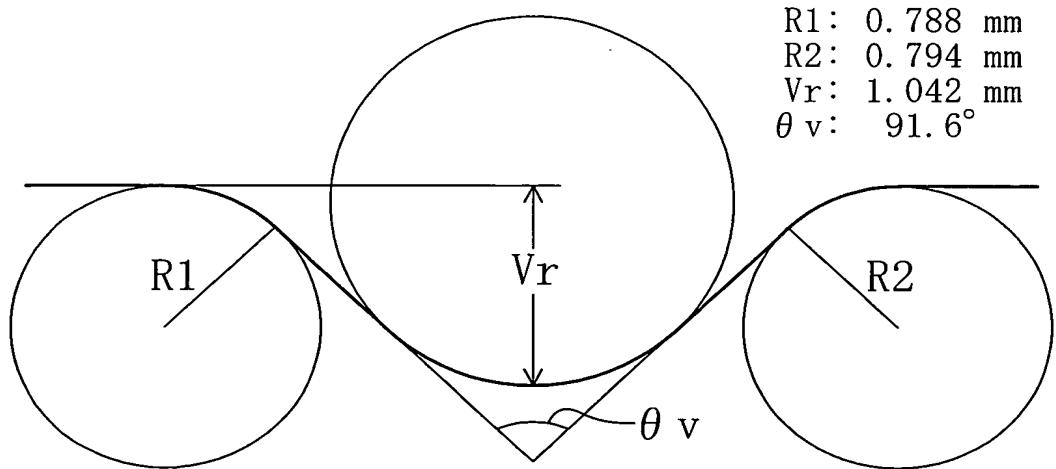


FIG. 5



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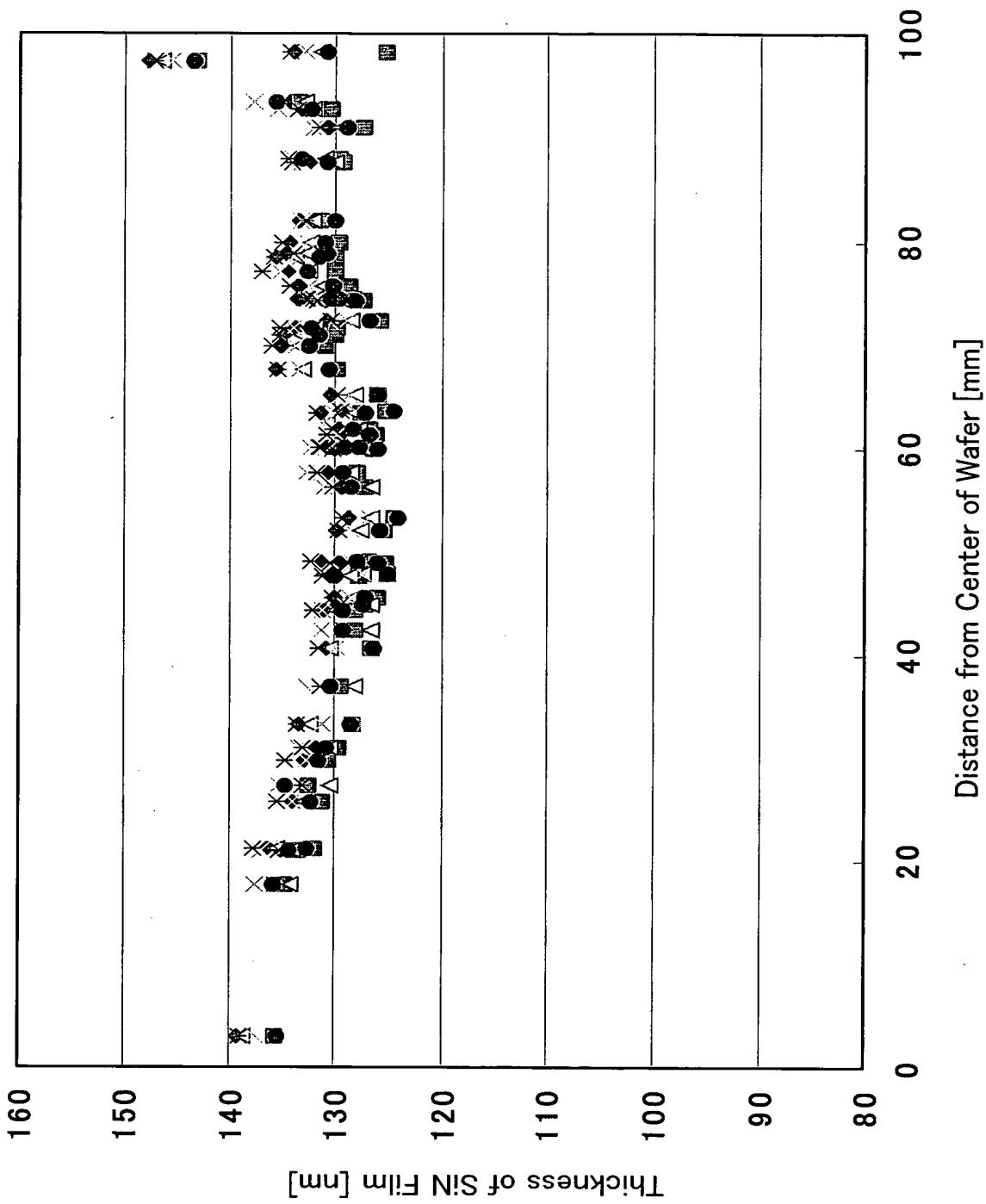
FIG. 6



R1: 0.788 mm  
R2: 0.794 mm  
Vr: 1.042 mm  
 $\theta_v$ : 91.6°

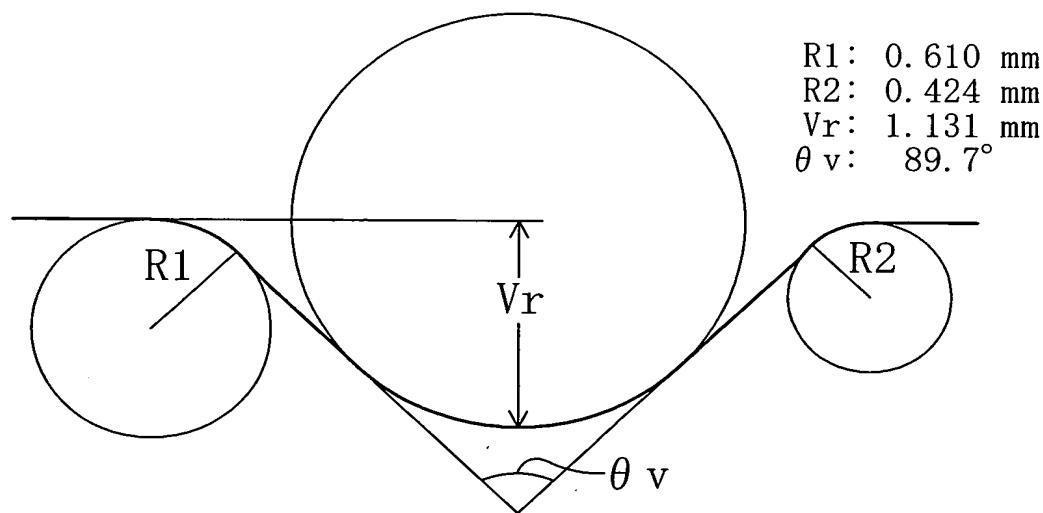
| R1-R2 | < 0.1mm  
+  
R1, R2 > 0.3mm

FIG. 7



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FIG. 8  
PRIOR ART



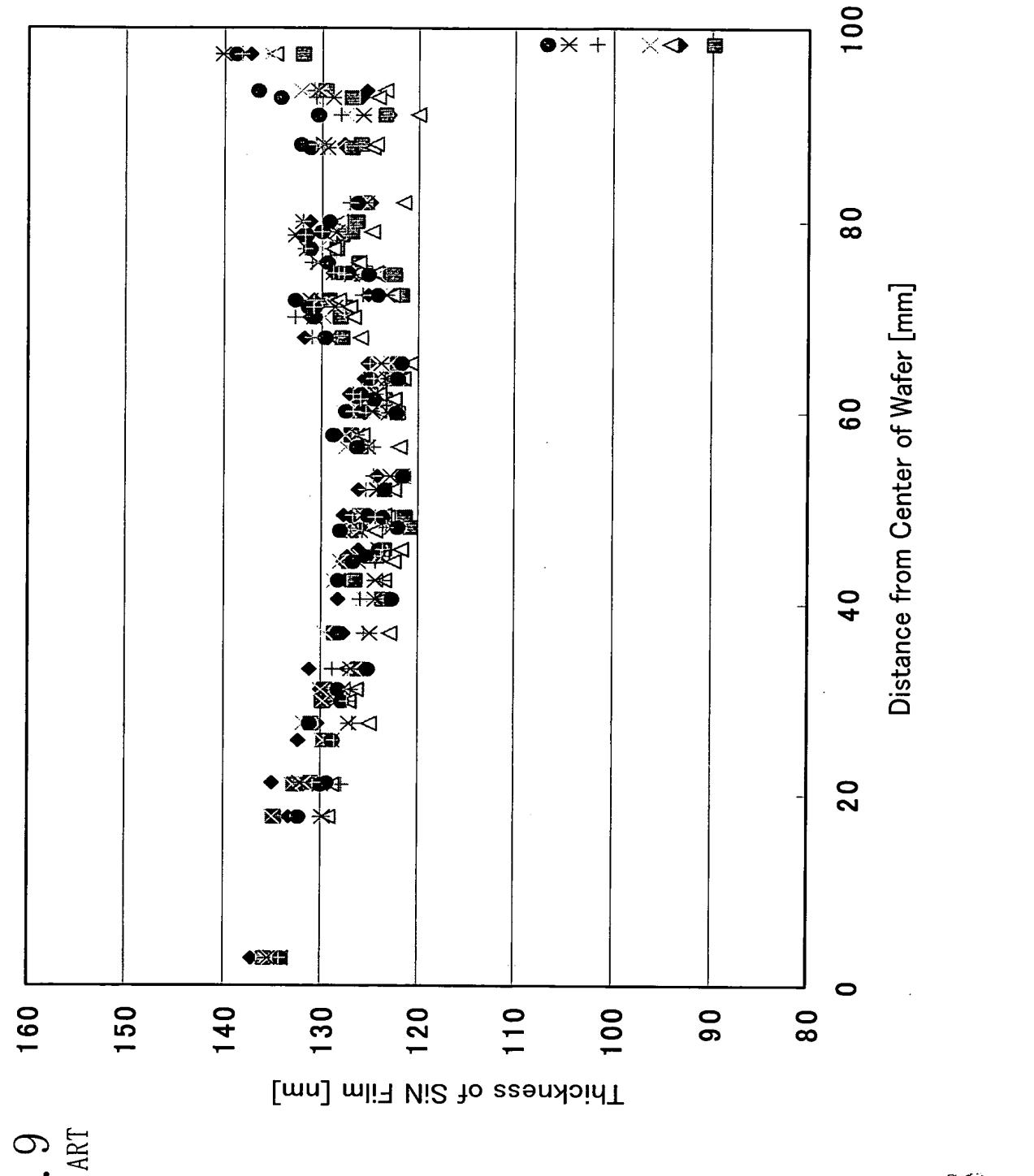


FIG. 10  
PRIOR ART

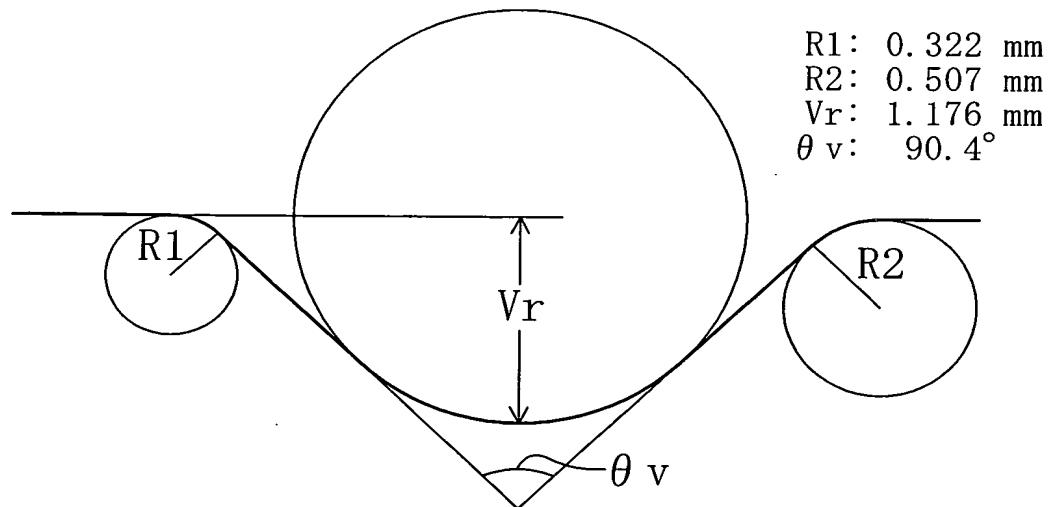
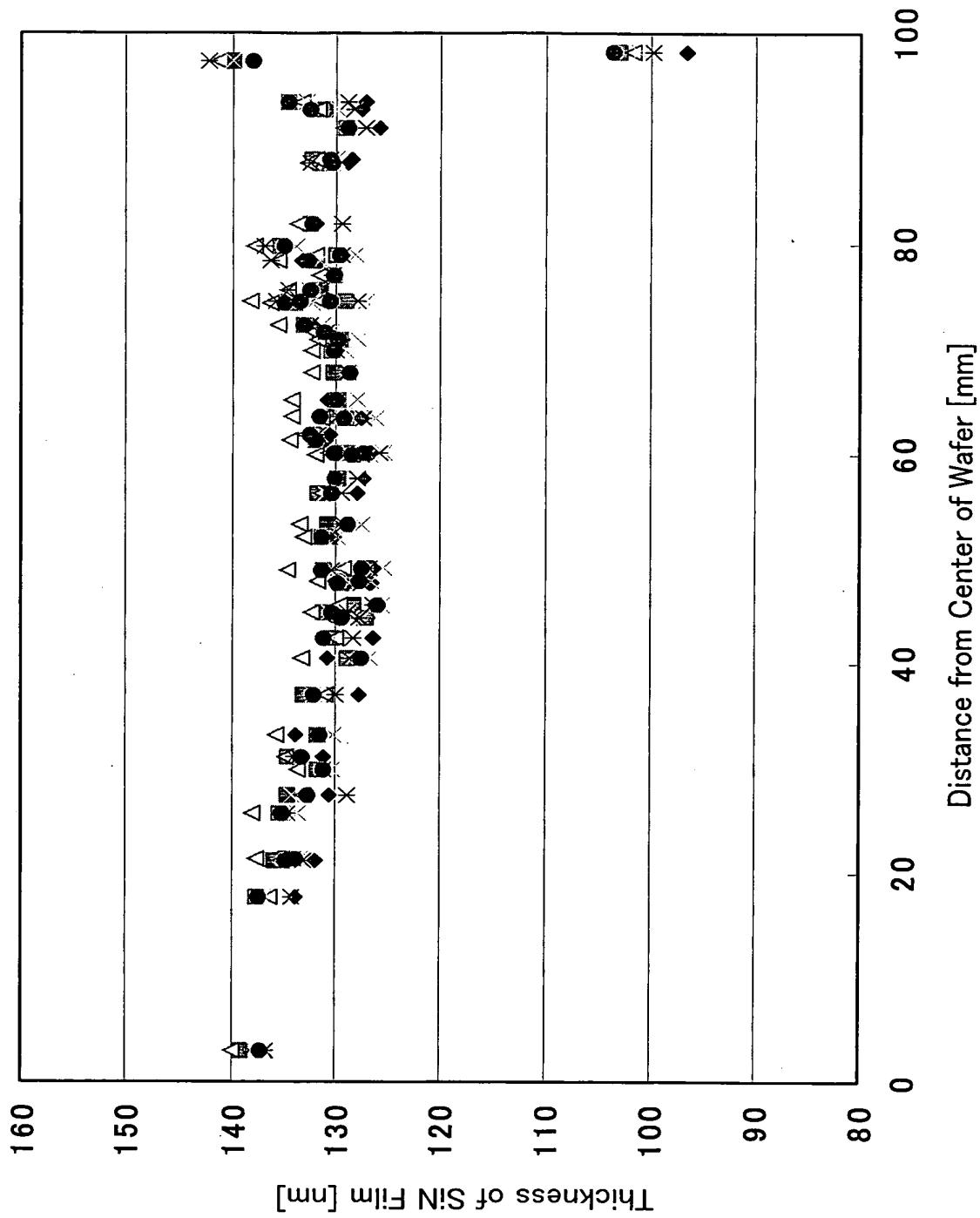


FIG. 11  
PRIOR ART



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FIG. 12A

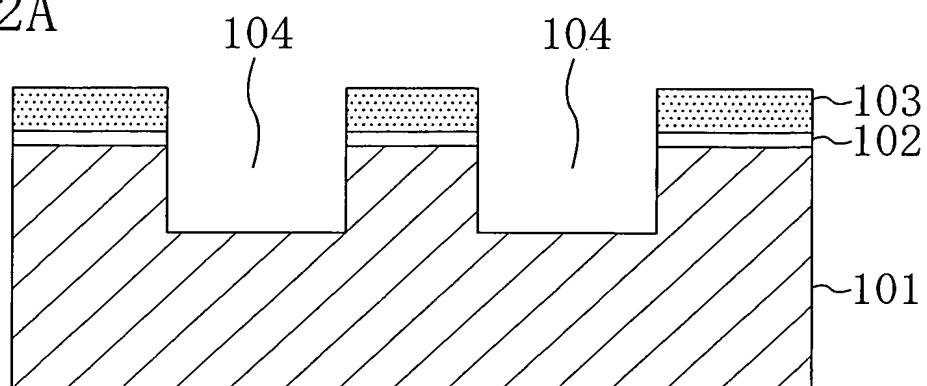


FIG. 12B

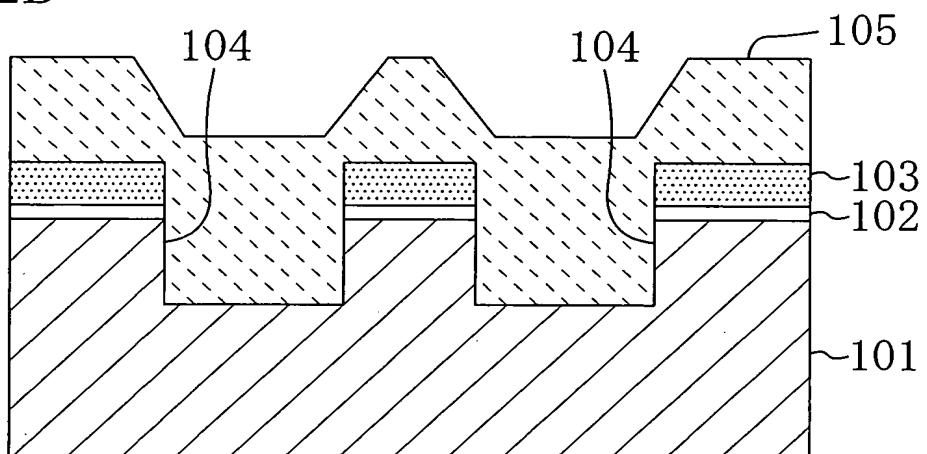


FIG. 12C

